

5057144
Order #3493



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3437-1
Job Sheet 174037



Part No: D3437-1

Job Qty: 4 ea

Part Name: Foot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV B IPP A 05.05.19 New issue KJ/JLM IPP Rev:B Now on Doosan 08-09-11 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/20/18	3/20/18	0.00	0.00	Start Up Machining-2		
100	Doosan	4 pcs	3/20/18	3/20/18	0.00	1.43	Doosan		
110	QC	4 pcs	3/20/18	3/20/18	0.00	0.00	QC2 Machining-2		
120	QC	4 pcs	3/20/18	3/20/18	0.00	0.00	QC8 Machining-2		
130	HandFinish	4 pcs	3/20/18	3/20/18	0.00	0.14	HandFinish1		
140	Powdercoat	4 pcs	3/21/18	3/21/18	0.00	0.33	Powdercoat1		
150	QC	4 pcs	3/21/18	3/21/18	0.00	0.00	QC3		
160	Packaging	4 pcs	3/21/18	3/21/18	0.00	0.00	Packaging3-1		
170	QC21-SA	4 Ea	3/21/18	3/21/18	0.00	0.00	QC21		

Part Op 100 - 1- Turn as per Folio FA782 Rev: _____ & Dwg D3437 Rev: _____ 2-Tap hole as Dwg D3437 3-Debur per dwg
Descriptions: D3437

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

140 - Mask threaded hole START TIME: 10:25 OVEN TEMPERATURE: 320° FINISH TIME: _____

150 - QC3- Inspect Part Finish 10:55

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 3/9/18 10:43 AM Dart.Gagnon.Michelle



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Container No: S057145



Part: D3437-1

Job No: 174037

Serial No/Batch: S057145

Revision:

Inspector:

Date: 04/02/18